

Certificate

TN/ISO3834/21126/26

Report No. / Manufacturer No. / Validity remark: 8124594278 / 21126 / 23.04.2026 - 28.02.2029

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer
Bernecker Rohrbefestigungstechnik GmbH
Am Westbahnhof 6
58285 Gevelsberg
Germany

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2
Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Weber

Hamburg, 23.04.2026

TUVNORD

Digitally signed by
Schneider Viktor



Accredited Certification Body

TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg, Germany
tuev-nord.de | certifications@tuev-nord.de

Scope of the Certificate

TN/ISO3834/21126/26

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Manufacturing Site(s):

Bernecker Rohrbefestigungstechnik GmbH
Am Westbahnhof 6, 58285 Gevelsberg / Germany
Ladegaststrasse 2, 06217 Merseburg / Germany

Product(s) of the Manufacturer:

Structural components and steel structure until EXC3 according to EN 1090-2.
In the following depending on possibly further required certifications:
General welded structures for pipe mounting systems

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):

DIN EN 1090-2
DIN EN ISO 9606-1, DIN EN ISO 14732
DIN EN ISO 5817
DIN EN ISO 15613, DIN EN ISO 15614-1 level 2

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):

135 MAG Metal active gas welding, partly-mechanized, for 1.1, 1.2 with $ReH \leq 355$ MPa, 5.1, 8.1
135 MAG Metal active gas welding, fully-mechanized, for 1.1 with $ReH \leq 235$ MPa

Responsible Welding Supervisor(s)

Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge *
Bernecker, Thomas / IWE / responsible welding coordinator / C
Bernecker, Stefan / --- / deputy welding supervisor / C*

* the degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4; in the absence of proof of qualification (i.e. without reference to IWE, IWT or IWS), the manufacturer has responsibly determined the level of knowledge.